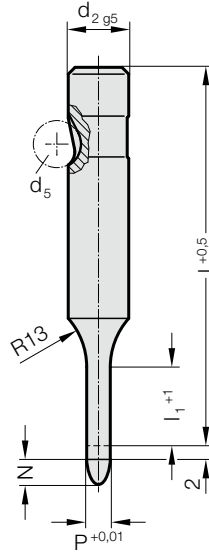


BALL-LOCK PILOT PIN, WITH PARABOLIC TIP, LIGHT DUTY



2272.



2272. Ball-Lock pilot pin, with parabolic tip, light duty

d ₂ / Order No	d ₅	P	l ₁ / Order No	l (Order Code character)	50 (A)	56 (B)	63 (C)	71 (D)	80 (E)	90 (F)	100 (G)
6 / (1)	6	2,5 - 5,9	13(1)		●	●	●	●	●	●	●
10 / (2)	8	5,9 - 9,9	19(2)		●	●	●	●	●	●	●
13 / (3)	8	9,9 - 12,9	19(2)		●	●	●	●	●	●	●
16 / (4)	8	12,9 - 15,9	25(3)				●	●	●	●	●
20 / (5)	8	15,9 - 19,9	25(3)				●	●	●	●	●
25 / (6)	8	19,9 - 24,9	25(3)				●	●	●	●	●
32 / (7)	8	24,9 - 31,9	25(3)					●	●	●	●
38 / (8)	8	31,9 - 37,9	30(4)						●	●	●

Material:

HSS
Hardness 62 ± 2 HRC

Execution:

Shaft and pilot pin fine ground.
Special dimensions on request.

Note:

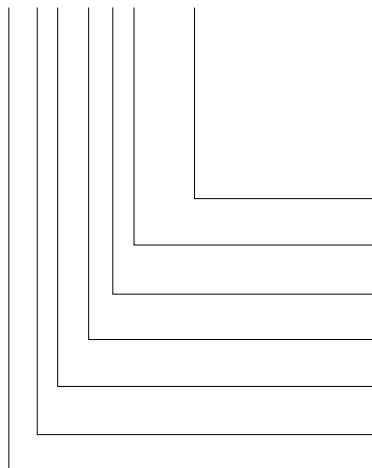
The 2 mm length provides full guidance before the blanking punch contacts the sheet metal.

Length of parabolic tip N:

= 8 mm where P ≤ 10 mm
= 12 mm where P 10,1 mm - 15 mm
= 15 mm where P > 15 mm

Ordering Code (example):

2272.4G3.1410



Shape: round

P = Ø 14,1 mm

Punch cutting length: l₁
25 mm

Length: l

100 mm

Diameter: d₂
16 mm

Type:
light

Execution:

Pilot pin with parabolic tip

Punch:

without ejector pin

= 1410

Order No

= (3)

Order Code character

= (G)

Order No

= (4)

Order No

= (2)

Order No

= (7)

= 22